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(45) **Date of Patent:** Jan. 19, 2016

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- (22) Filed: **Aug. 30, 2010**

Primary Examiner — Eric Wong

- (65) **Prior Publication Data**

- (57) **ABSTRACT**

US 2010/0322563 A1 Dec. 23, 2010

Related U.S. Application Data

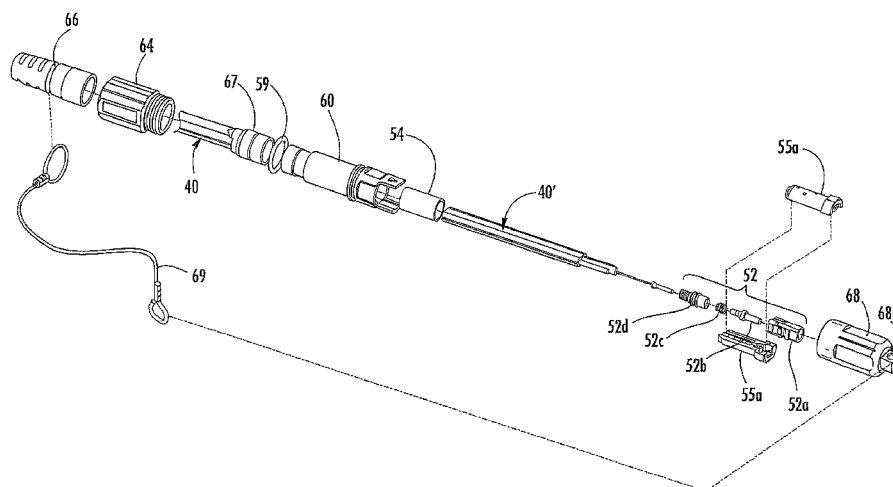
- (60) Division of application No. 11/526,315, filed on Sep. 25, 2006, now Pat. No. 7,785,015, which is a continuation-in-part of application No. 10/765,434, filed on Jan. 27, 2004, now Pat. No. 7,090,407, which

(Continued)

- (51) **Int. Cl.**
G02B 6/36 (2006.01)
G02B 6/44 (2006.01)

- (52) **U.S. Cl.**
CPC **G02B 6/4433** (2013.01)

- (58) **Field of Classification Search**
CPC G02B 6/3851; G02B 6/3855-6/3857
USPC 385/78-80, 147, 62
See application file for complete search history.



34 Claims, 23 Drawing Sheets

Related U.S. Application Data

is a continuation-in-part of application No. 10/765,262, filed on Jan. 27, 2004, now Pat. No. 7,111,990, and a continuation-in-part of application No. 10/765,428, filed on Jan. 27, 2004, now Pat. No. 7,090,406, said application No. 11/526,315 is a continuation-in-part of application No. 10/294,136, filed on Nov. 14, 2002, now Pat. No. 6,714,710, which is a continuation of application No. 09/645,916, filed on Aug. 25, 2000, now Pat. No. 6,542,674, said application No. 10/765,434 is a continuation-in-part of application No. 10/659,666, filed on Sep. 10, 2003, now Pat. No. 6,899,467, said application No. 10/765,262 is a continuation-in-part of application No. 10/659,666, filed on Sep. 10, 2003, now Pat. No. 6,899,467, said application No. 10/765,428 is a continuation-in-part of application No. 10/659,666, filed on Sep. 10, 2003, now Pat. No. 6,899,467, and a division of application No. 09/967,259, filed on Sep. 28, 2001, now Pat. No. 6,648,520, and a continuation-in-part of application No. 10/383,468, filed on Mar. 7, 2003, now Pat. No. 6,785,450, which is a continuation of application No. 09/579,555, filed on May 26, 2000, now Pat. No. 6,546,175.

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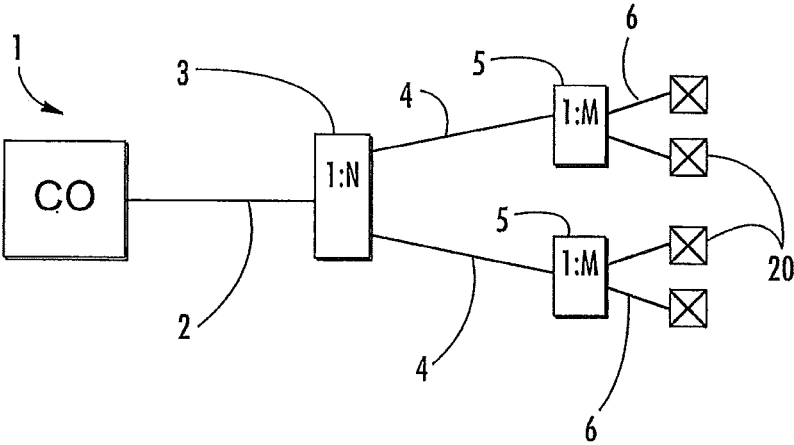
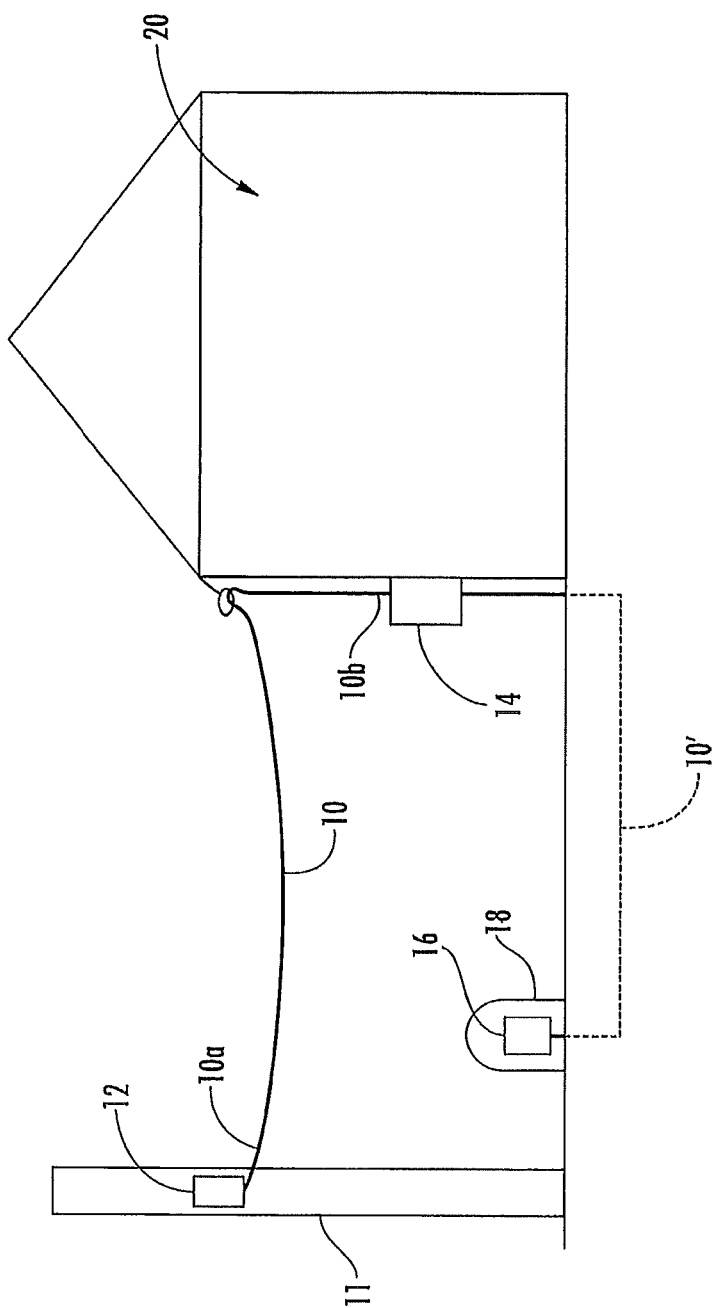


FIG. 1



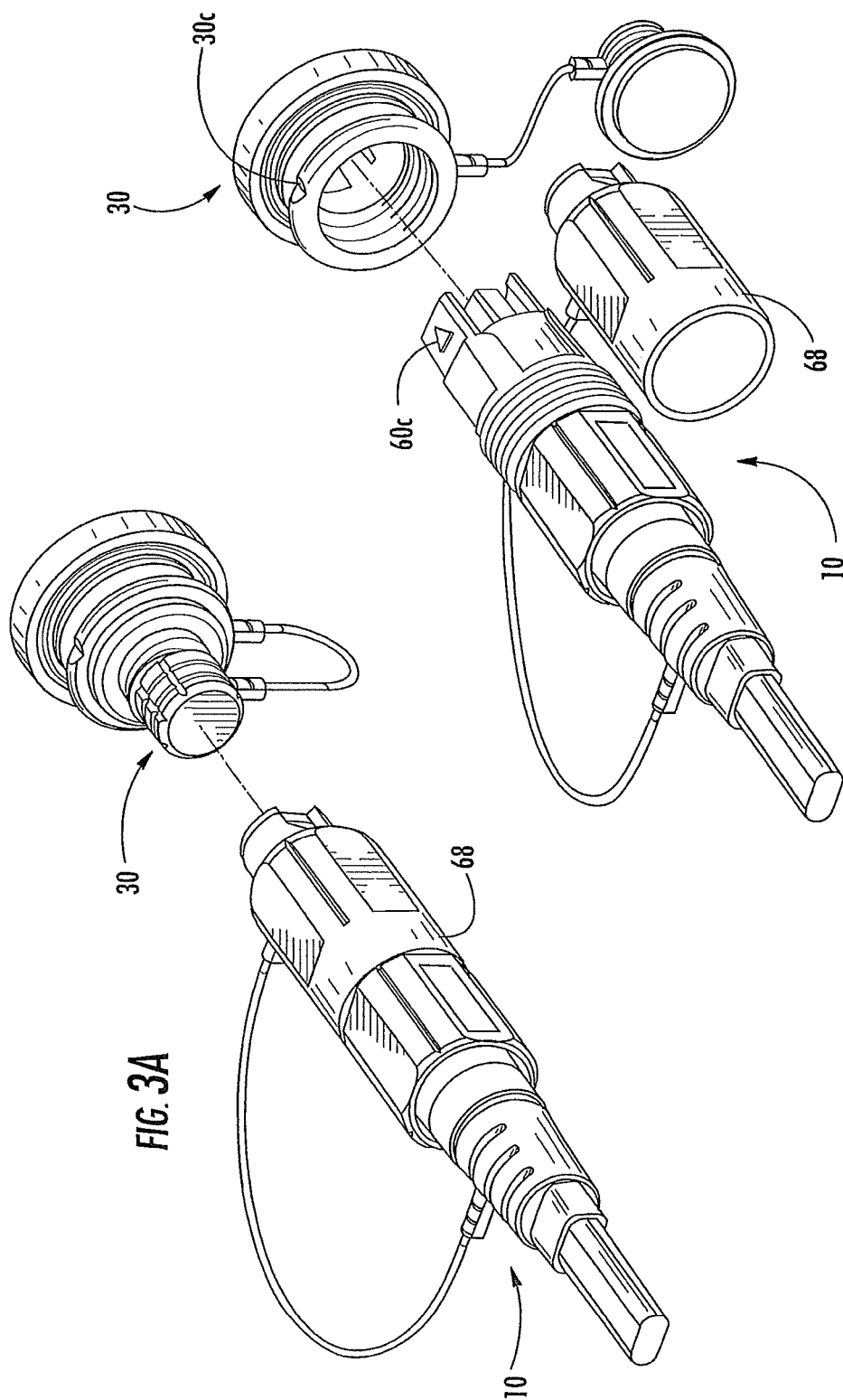


FIG. 3A

FIG. 3B

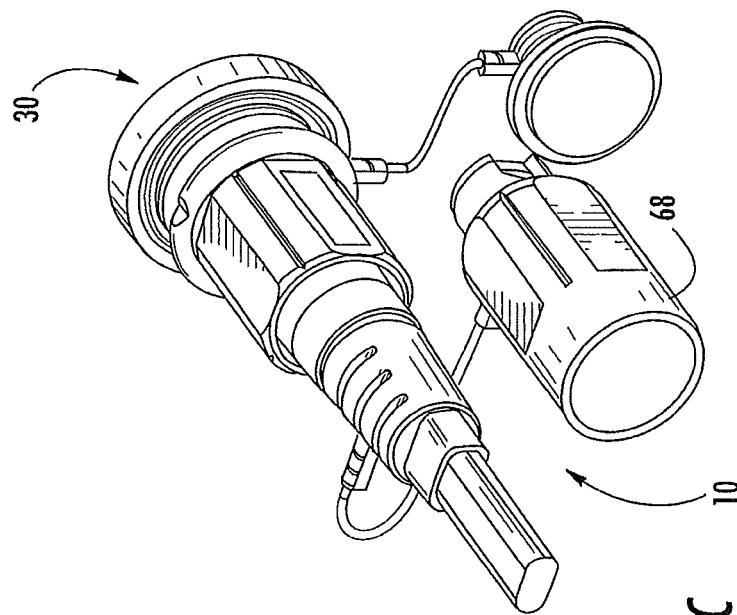
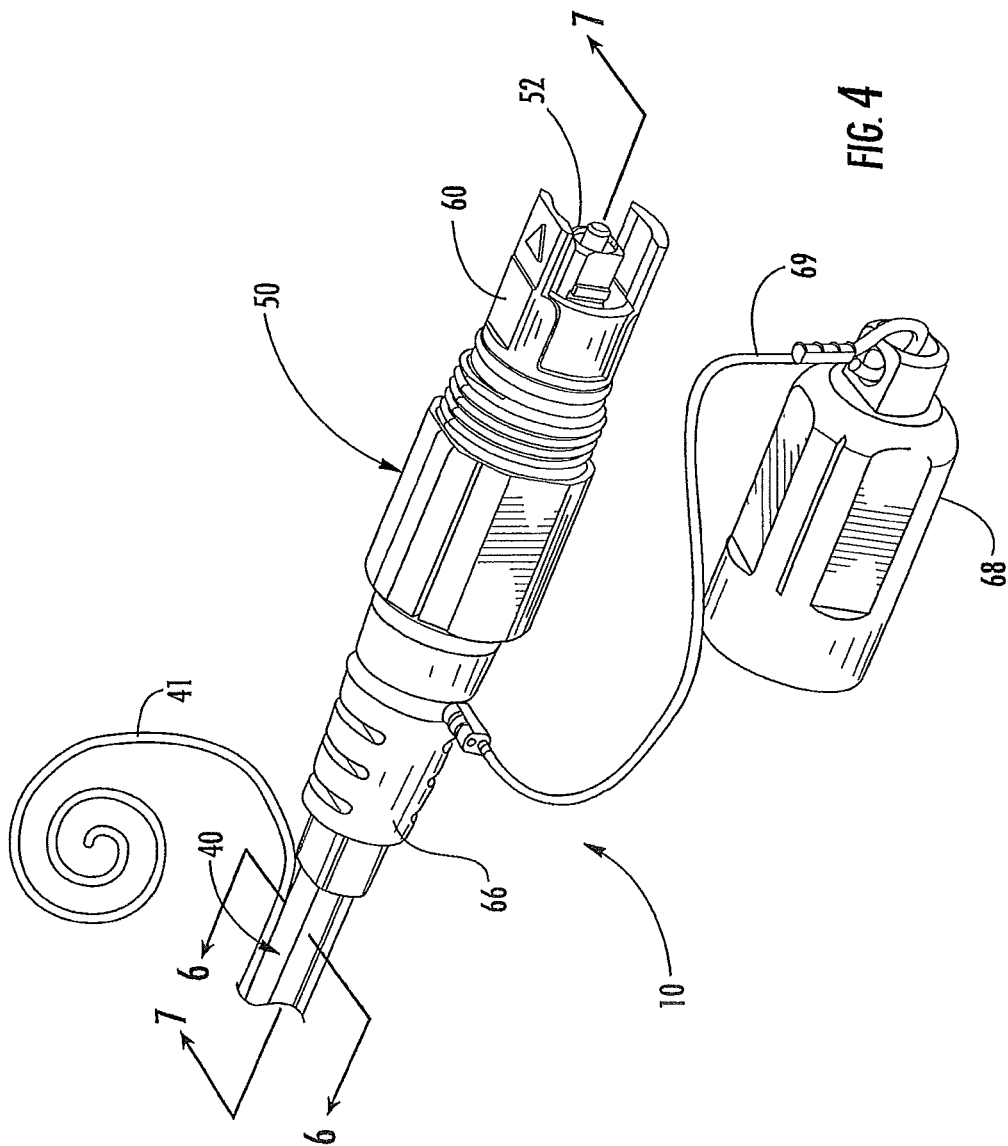
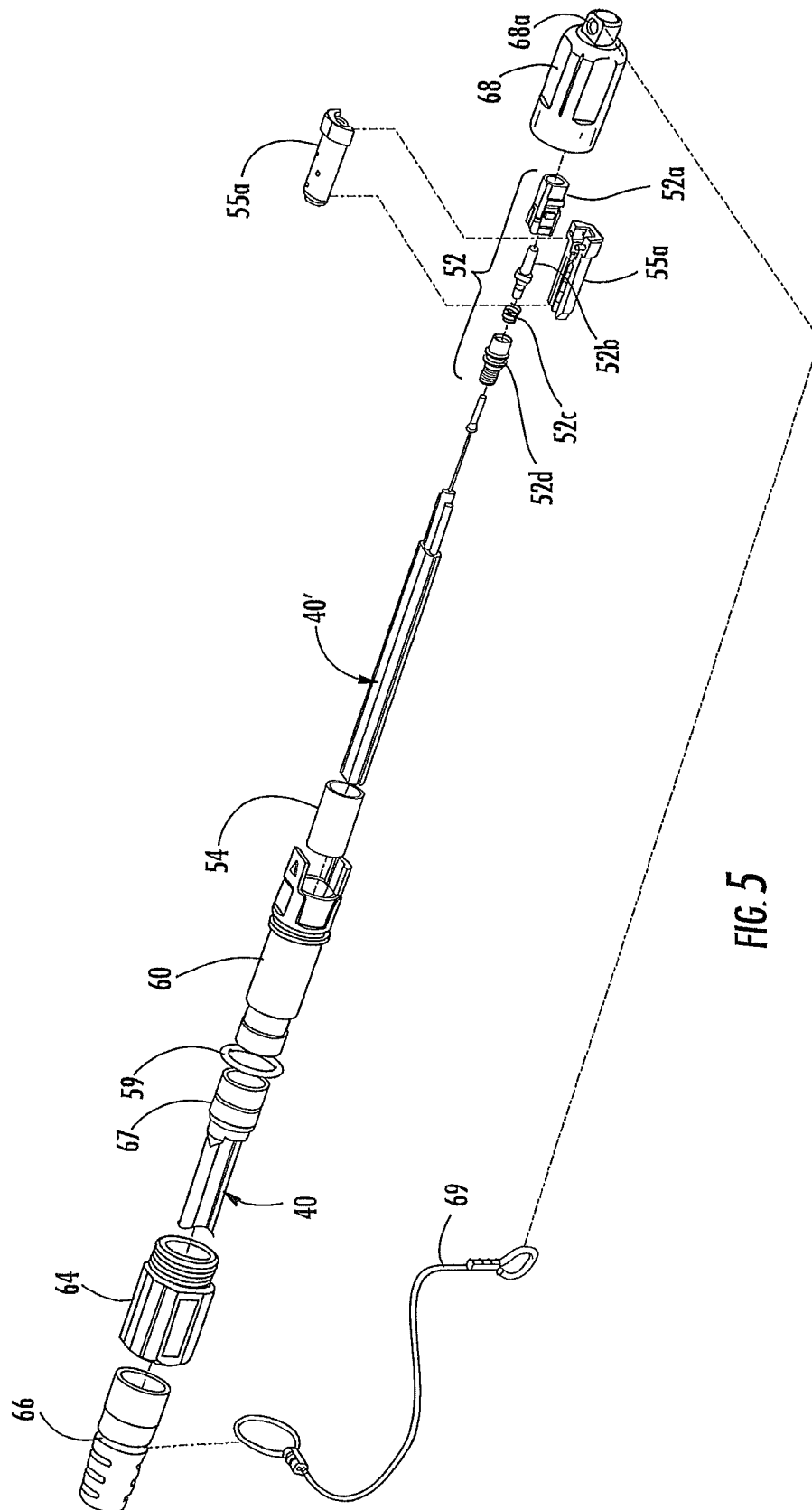


FIG. 3C





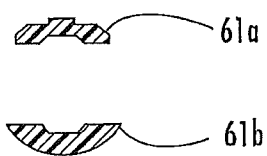
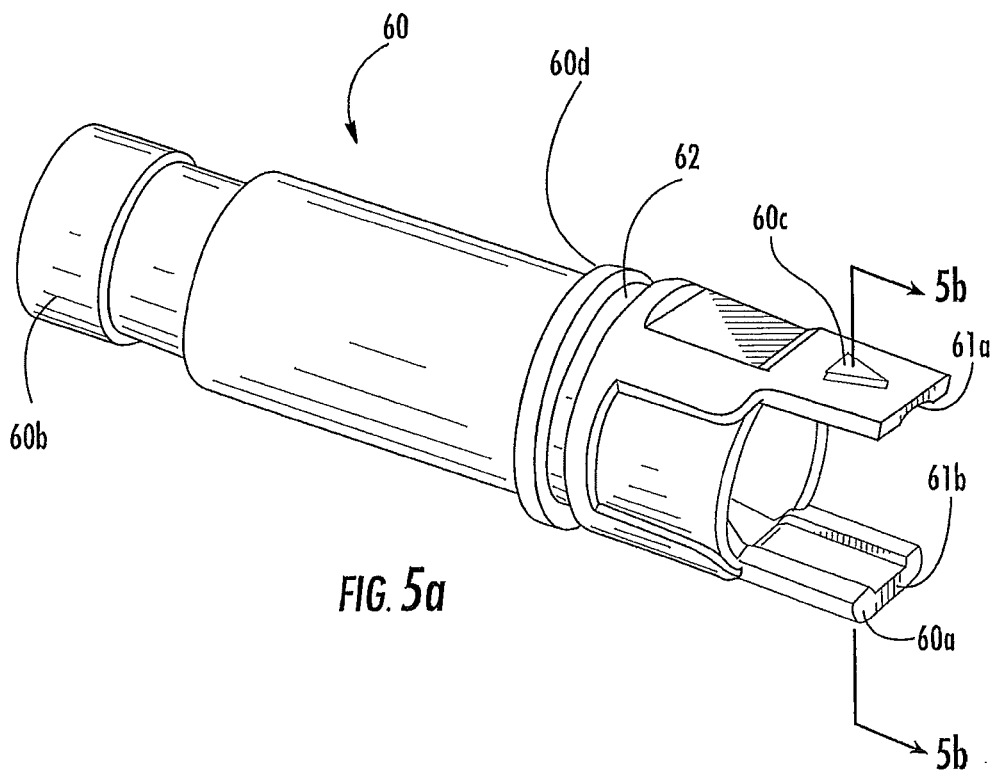


FIG. 5b

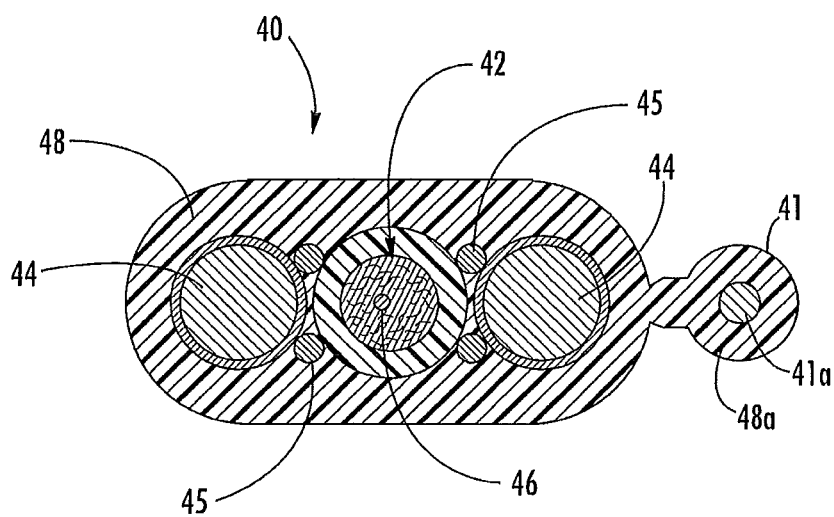


FIG. 6

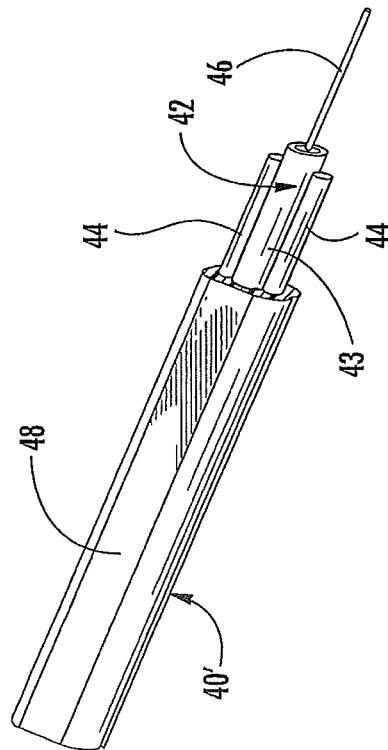


FIG. 6a

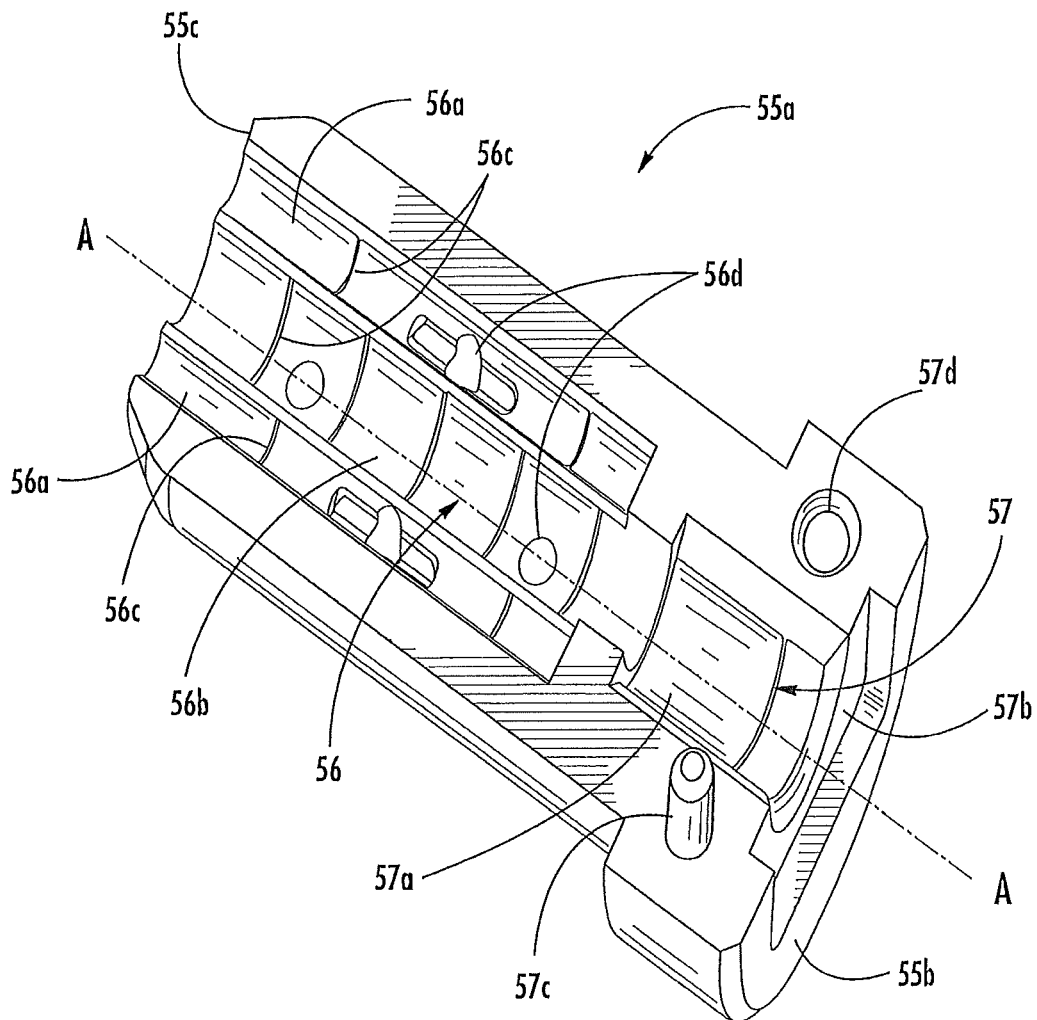
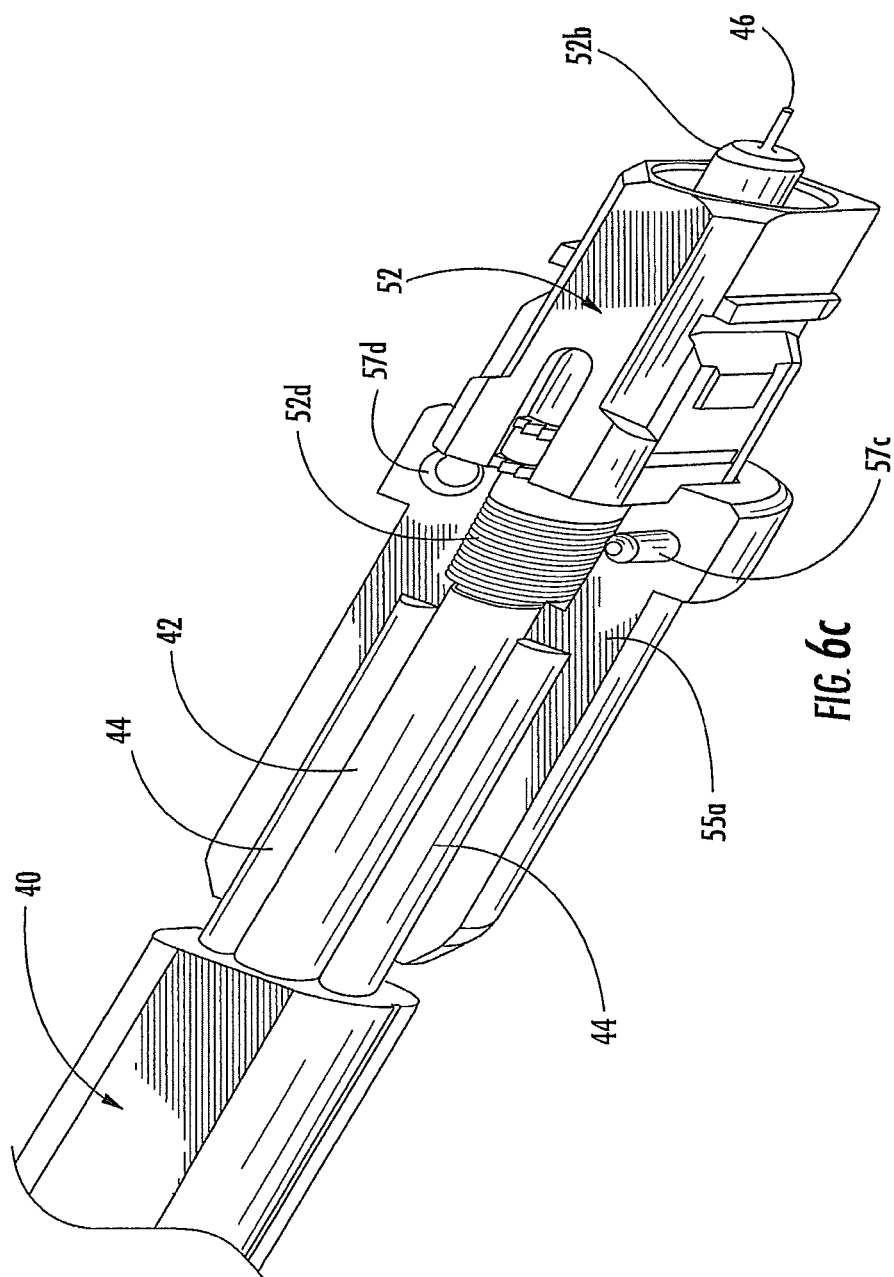


FIG. 6b



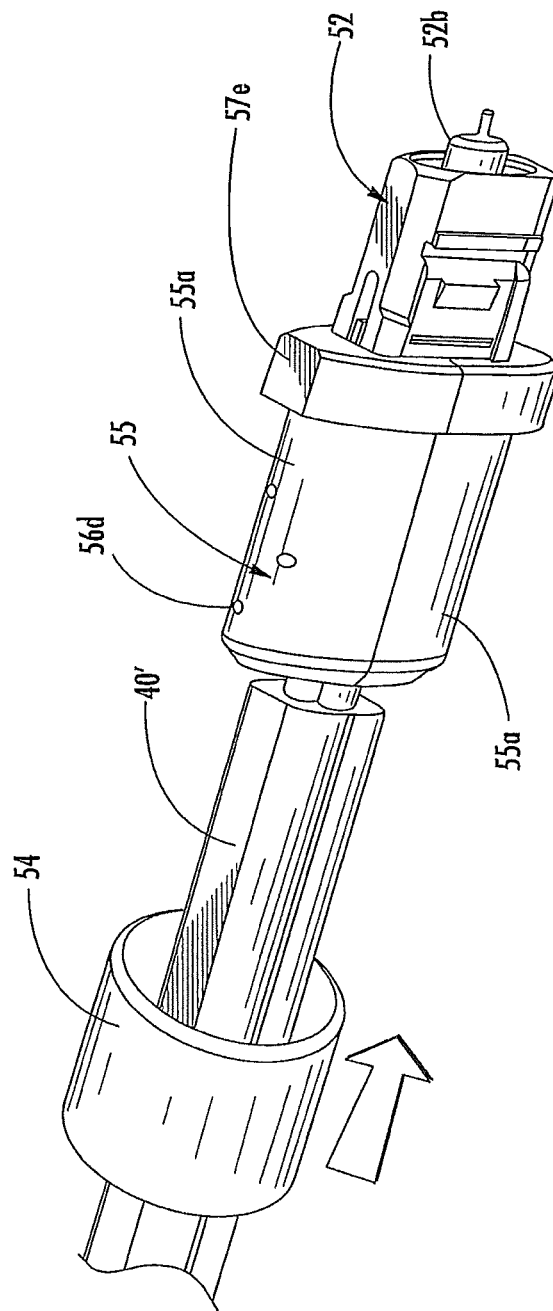
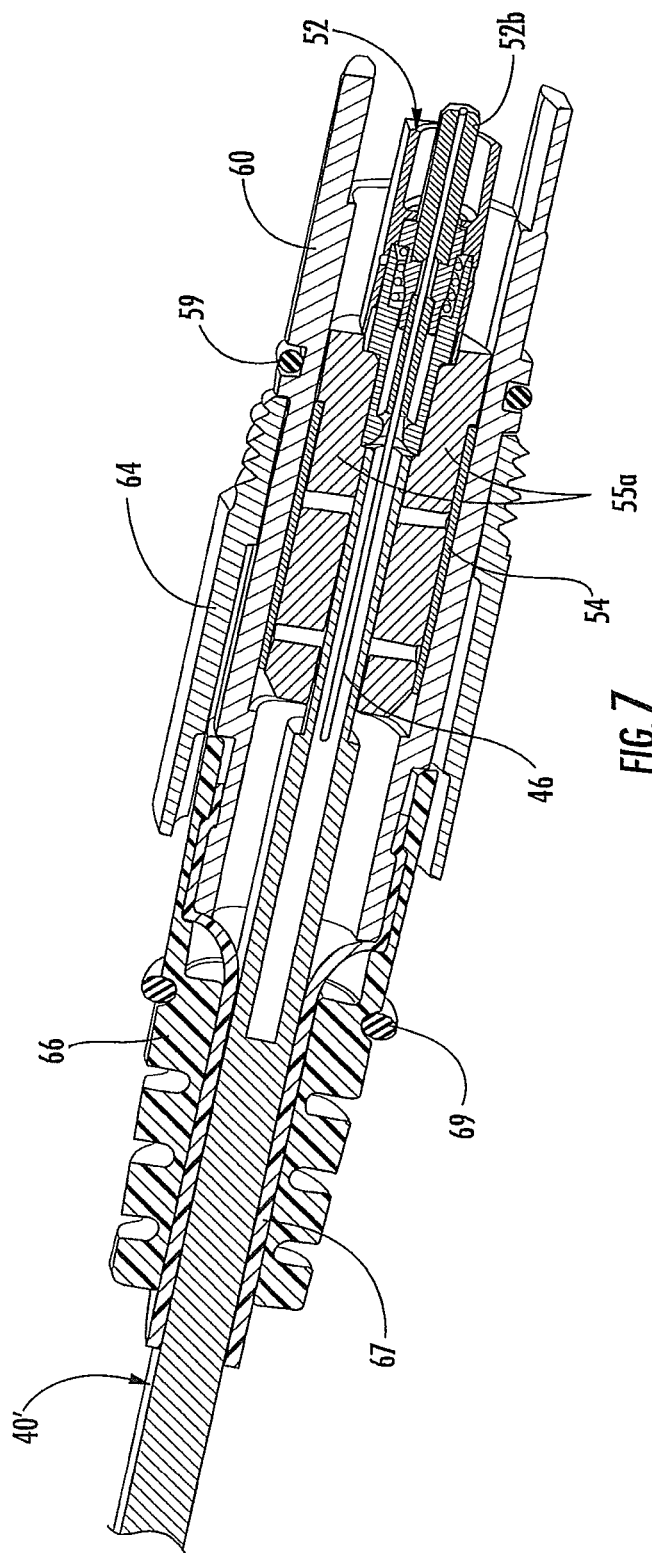
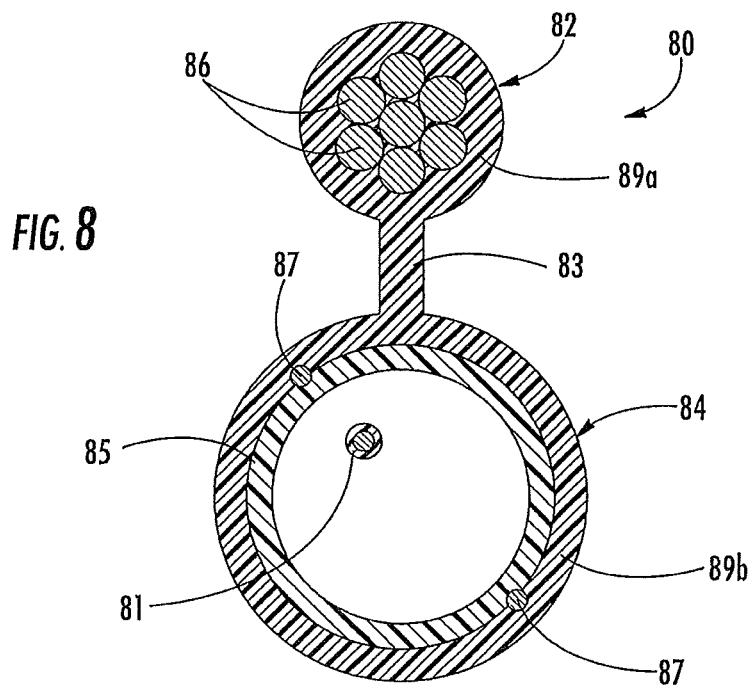
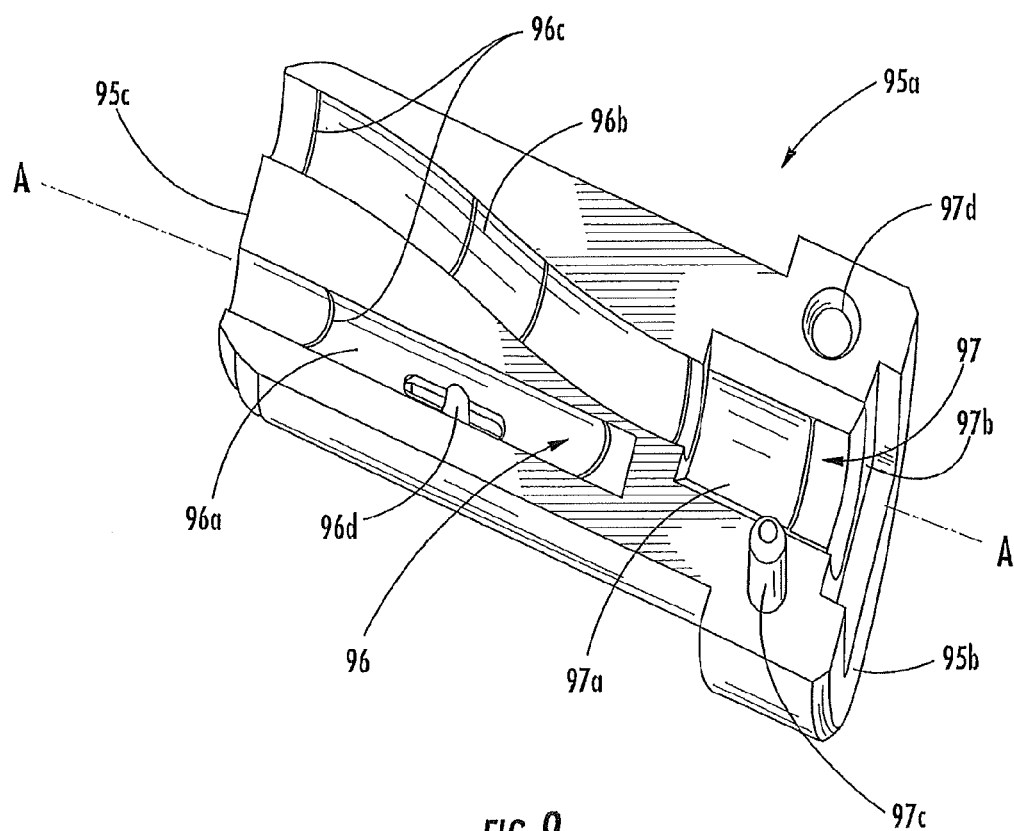


FIG. 6d







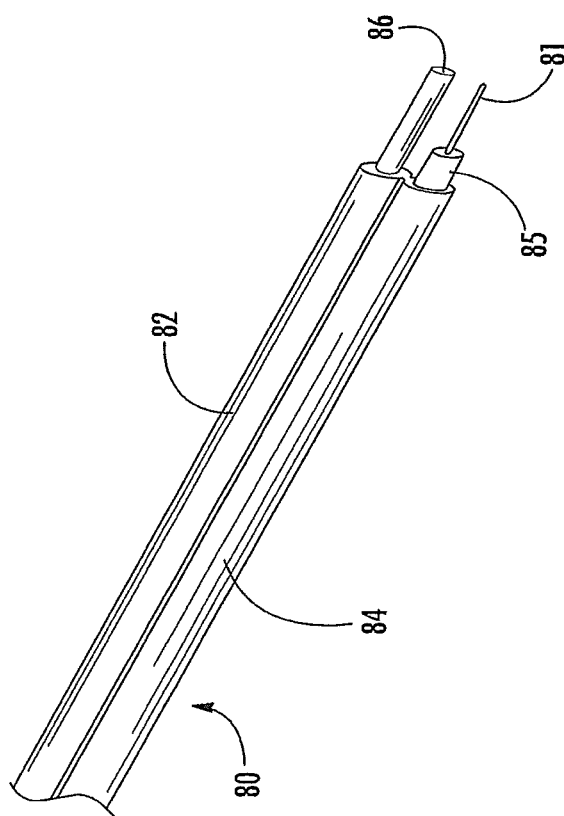
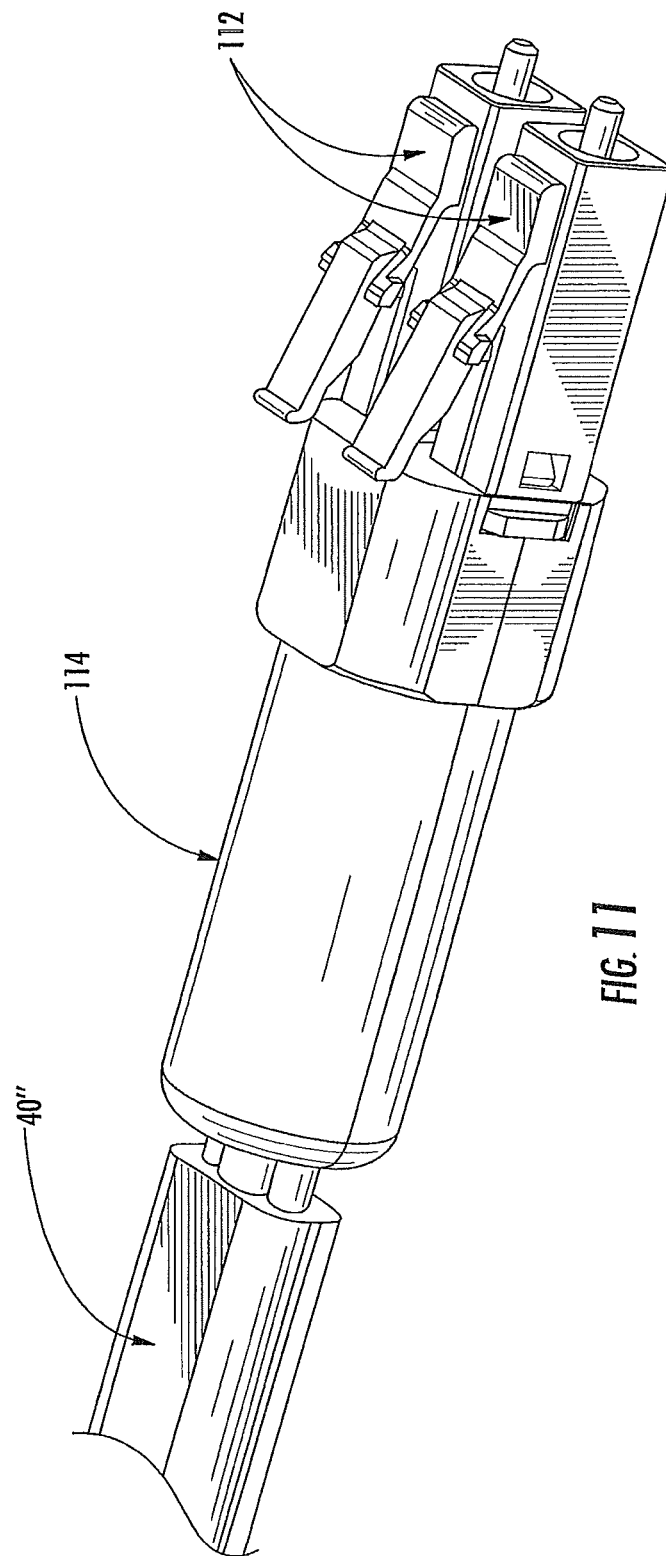
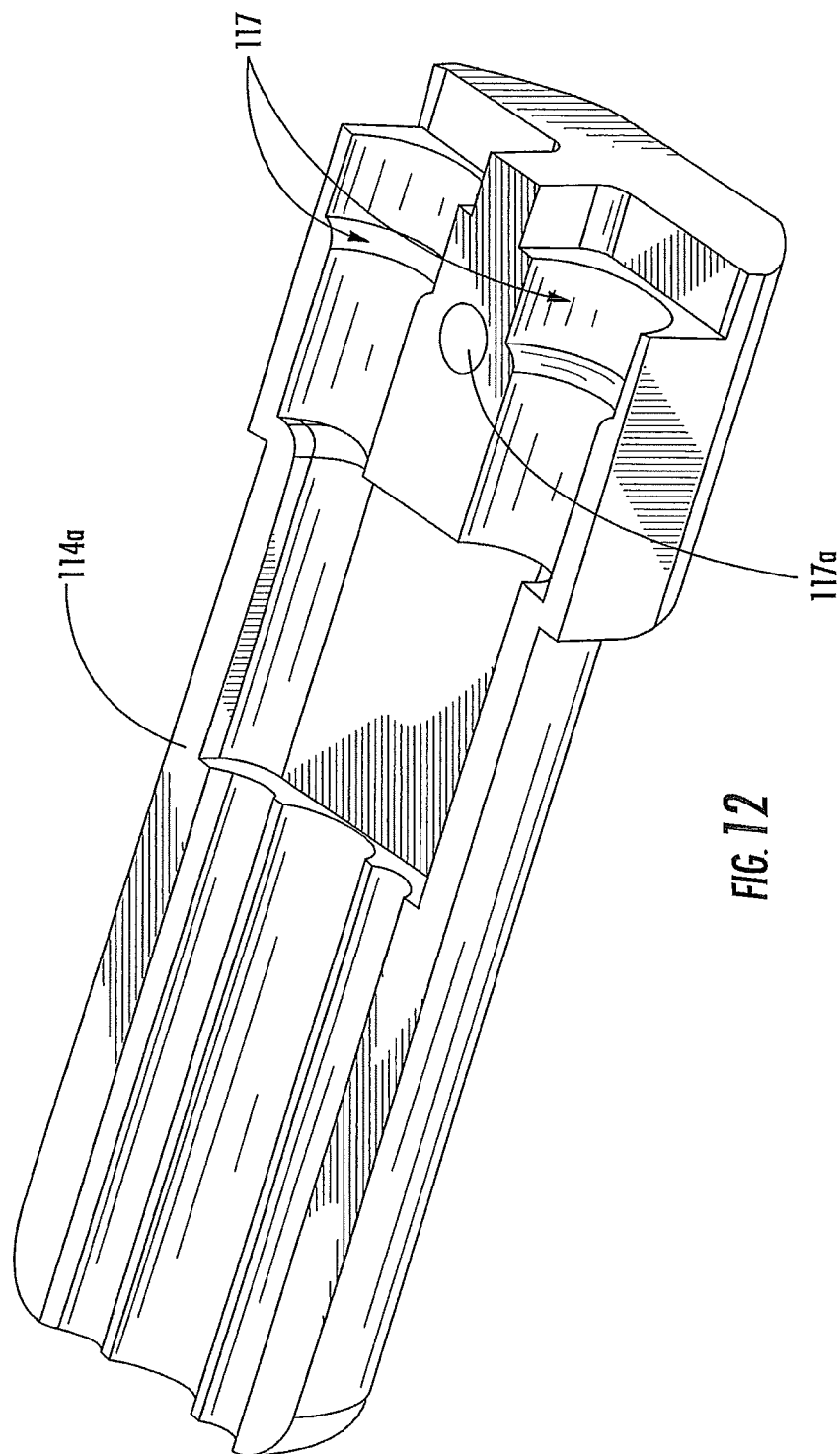


FIG. 10





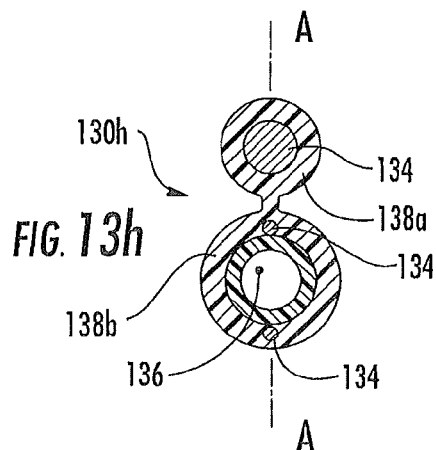
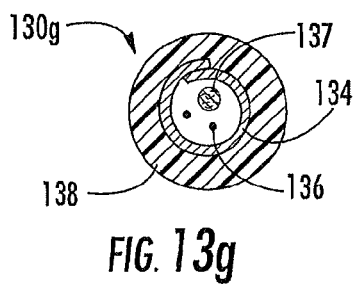
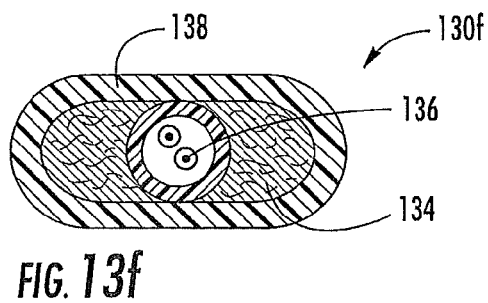
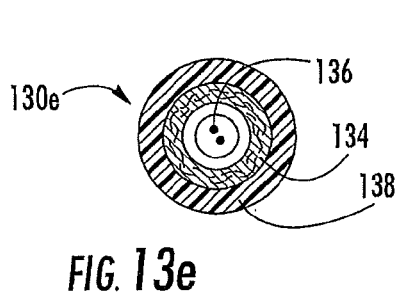
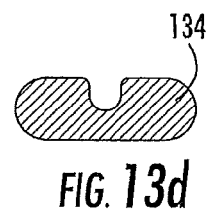
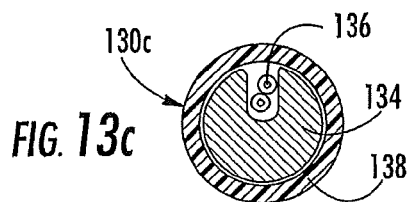
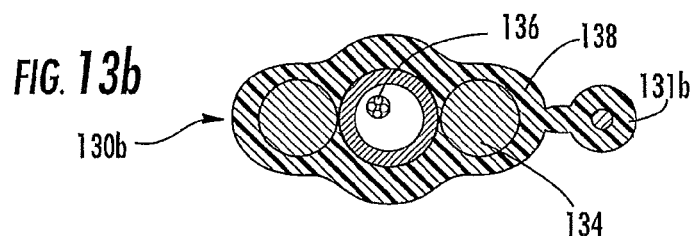
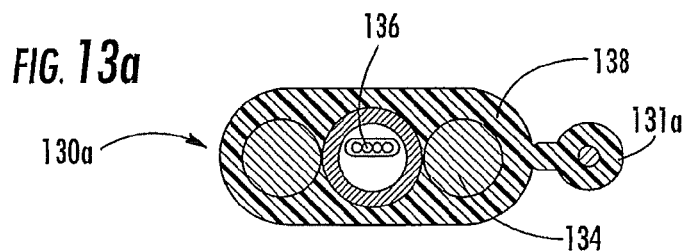


FIG. 13i

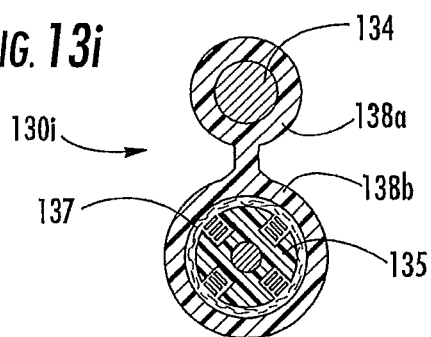


FIG. 13j

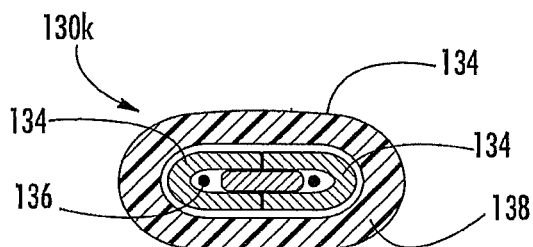
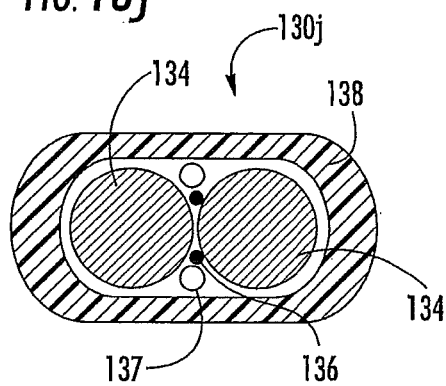


FIG. 13k

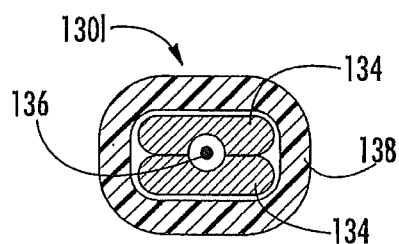


FIG. 13l

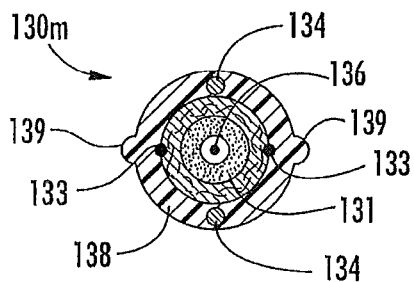


FIG. 13m

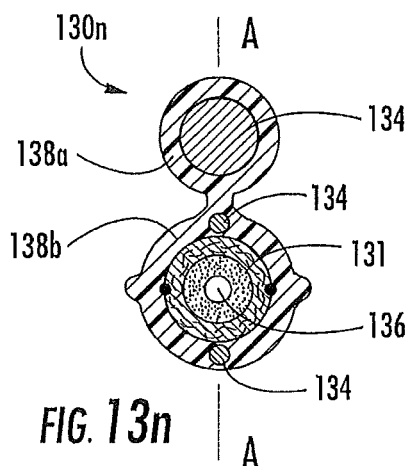
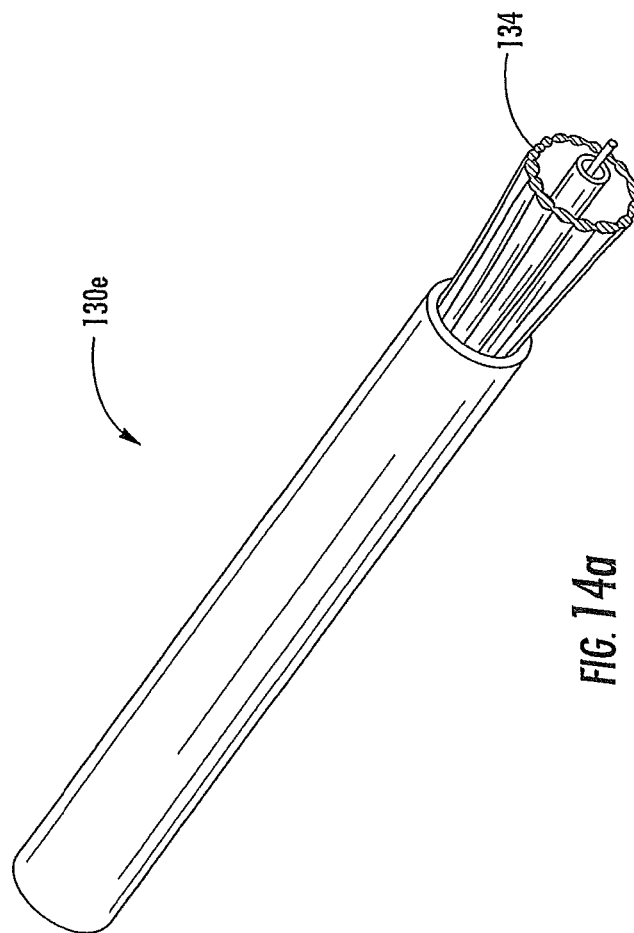
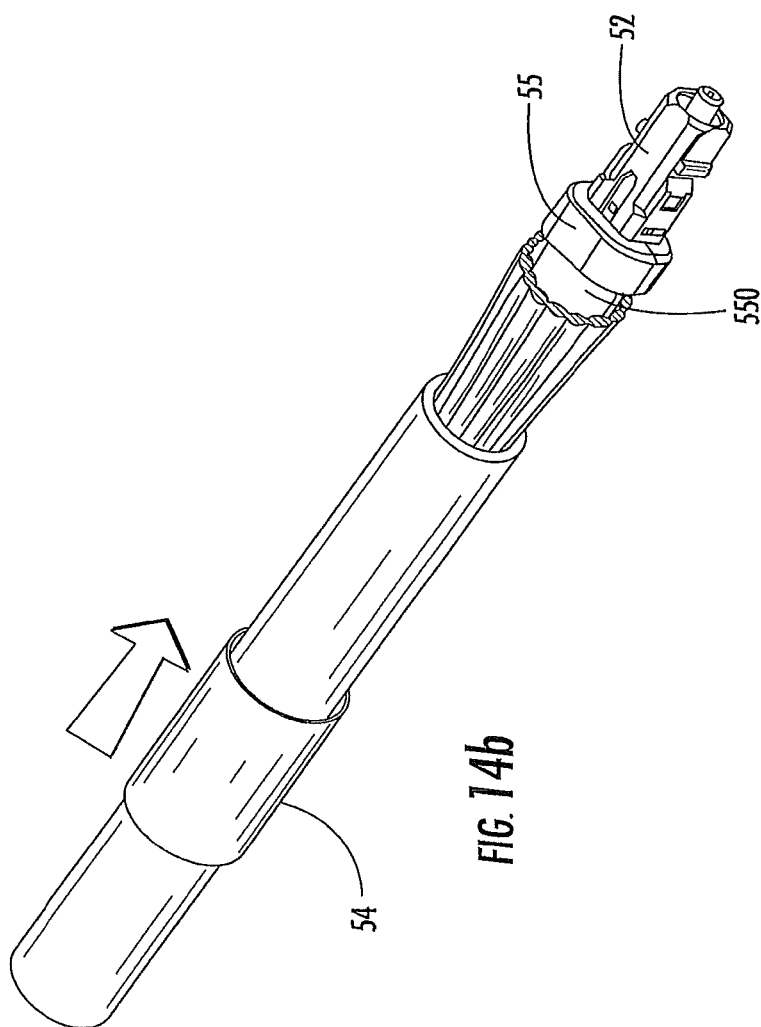


FIG. 13n





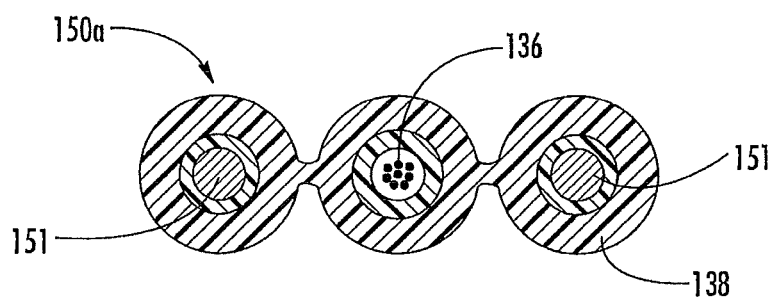


FIG. 15a

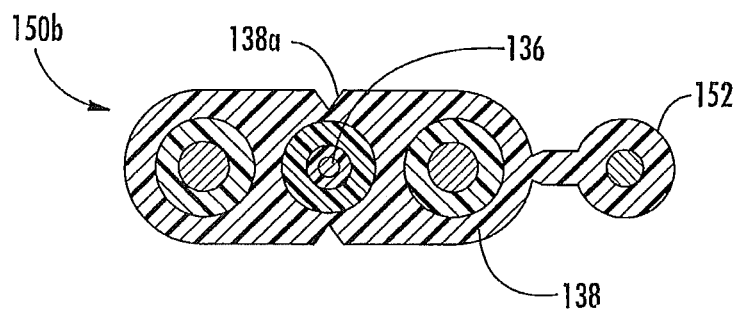


FIG. 15b

FIBER OPTIC DROP CABLES AND PRECONNECTORIZED ASSEMBLIES HAVING TONING PORTIONS

RELATED APPLICATIONS

The present application is a Divisional of co-pending U.S. Ser. No. 11/526,315 filed on Sep. 25, 2006 now U.S. Pat. No. 7,785,015, which is a Continuation-in-Part of U.S. patent application Ser. Nos. 10/765,434, 10/765,262, and 10/765,428 all filed on Jan. 27, 2004, the disclosures of which are incorporated herein by reference, which are Continuation-in-Parts of U.S. Ser. No. 10/294,136 filed on Nov. 14, 2002 now U.S. Pat. No. 6,714,710, which is a Continuation of U.S. Ser. No. 09/645,916 filed on Aug. 25, 2000 now U.S. Pat. No. 6,542,674. U.S. patent application Ser. Nos. 10/765,434, 10/765,262, and 10/765,428 are also Continuation-in-Parts of U.S. Ser. No. 10/659,666 filed on Sep. 10, 2003, which is a Divisional of U.S. Ser. No. 09/967,259 filed on Sep. 28, 2001 now U.S. Pat. No. 6,648,520 and Continuation-in-Parts of U.S. Ser. No. 10/383,468 filed on Mar. 7, 2003 now U.S. Pat. No. 6,785,450, which is a Continuation of U.S. Ser. No. 09/579,555 filed on May 26, 2000 now U.S. Pat. No. 6,546,175.

FIELD OF THE INVENTION

The present invention relates generally to optical cables and networks. More specifically, the invention relates to preconnectorized fiber optic drop cables and assemblies useful for optical networks that bring fiber to the 'x' location (FTTx) and the like.

BACKGROUND OF THE INVENTION

Communication networks are used to transport a variety of signals such as voice, video, data transmission, and the like. Traditional communication networks use copper wires in cables for transporting information and data. However, copper cables have drawbacks because they are large, heavy, and can only transmit a relatively limited amount of data. On the other hand, an optical waveguide is capable of transmitting an extremely large amount of bandwidth compared with a copper conductor. Moreover, an optical waveguide cable is much lighter and smaller compared with a copper cable having the same bandwidth capacity. Consequently, optical waveguide cables replaced most of the copper cables in long-haul communication network links, thereby providing greater bandwidth capacity for long-haul links. However, many of these long-haul links have bandwidth capacity that is not being used. This is due in part to communication networks that use copper cables for distribution and/or drop links on the subscriber side of the central office. In other words, subscribers have a limited amount of available bandwidth due to the constraints of copper cables in the communication network. Stated another way, the copper cables are a bottleneck that inhibit the subscriber from utilizing the relatively high-bandwidth capacity of the long-hauls links.

As optical waveguides are deployed deeper into communication networks, subscribers will have access to increased bandwidth. But there are certain obstacles that make it challenging and/or expensive to route optical waveguides/optical cables deeper into the communication network, i.e., closer to the subscriber. For instance, making a suitable optical connection between optical waveguides is much more difficult than making an electrical connection between copper wires. This is because optical connections require special tools and

equipment, highly trained craftsman, along with precision components. Additionally, as the communication network pushes toward subscribers, the communication network requires more connections, which compounds the difficulties of providing optical waveguides to the premises of the subscriber. Hence, the routing of optical waveguides to the proverbial last mile of the network has yet to enjoy commercial success.

One common way to connect optical waveguides is by using optical connectors. Optical connectors generally hold the mating optical waveguides in respective ferrules of the mating connectors. The ferrules and optical waveguides therein require polishing of the end face for proper operation. Polishing a ferrule is a relatively complex process that generally requires several steps along with inspection and testing using precision equipment to verify an acceptable insertion loss. In other words, installing connectors is best performed in a factory setting under ideal working conditions.

Another common way to make an optical connection is by fusion splicing. Fusion splicing requires that the ends of the optical fibers be precisely aligned so that the transfer the optical signal between the ends of the optical waveguides has a relatively low-loss. But like connectors, fusion splicing requires highly trained craftsman and special equipment to make and test the optical connection, thereby making it a relatively expensive and inefficient proposition for field connectorization. Thus, there is need for an efficient and relatively low-cost method of reliably making optical connections in the field without using specialized equipment and highly skilled labor.

BRIEF DESCRIPTION OF THE FIGS

FIG. 1 schematically depicts a portion of an optical communication network for providing fiber to the subscriber at location 'x' (FTTx).

FIG. 2 schematically illustrates the drop link portion of the optical network of FIG. 1 having a preconnectorized fiber optic drop cable according to the present invention.

FIG. 3a-c shows a portion of the preconnectorized fiber drop cable being plugged into a receptacle according to the present invention.

FIG. 4 is an assembled perspective view of the preconnectorized fiber optic drop cable having an optional toning portion according to the present invention.

FIG. 5 is an exploded view of the preconnectorized fiber optic drop cable.

FIGS. 5a and 5b respectively are a perspective view and a sectional view of the shroud of FIG. 4.

FIG. 6 is a cross-sectional view of the cable taken along line 6-6 as shown in FIG. 4.

FIG. 6a is a perspective view of the cable of FIG. 5 prepared for connectorization.

FIG. 6b is a perspective view of one half-shell of the crimp housing of FIG. 5.

FIG. 6c shows a portion of the connector assembly of FIG. 4 attached to the cable and positioned within the half-shell of FIG. 6b.

FIG. 6d shows the partially assembly crimp assembly being attached to the cable.

FIG. 7 is a cross-sectional view of the preconnectorized fiber optic drop cable taken along line 7-7 as shown in FIG. 4.

FIG. 8 is a cross-sectional view of another fiber optic drop cable according to the present invention.

FIG. 9 depicts a portion of a crimp housing that is suitable for the fiber optic drop cable shown in FIG. 8.

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FIG. 10 is a perspective view of a cable similar to FIG. 8 prepared for connectorization.

FIG. 11 shows a partially assembly crimp assembly being attached to a cable similar to the cable of FIG. 6 having more than one optical waveguide.

FIG. 12 is a perspective view of one half-shell of the crimp housing of FIG. 11.

FIGS. 13a-13n depict cross-sectional views of other exemplary fiber optic cables that are suitable for preconnectorization according to the present invention.

FIGS. 14a and 14b respectively show the cable of FIG. 13e prepared for connectorization and the same cable during the process of attaching the crimp assembly.

FIGS. 15a and 15b depict cross-sectional views of cables having at least one electrical conductor for transmitting electrical power.

DETAILED DESCRIPTION OF THE INVENTION

The present invention will now be described more fully hereinafter with reference to the accompanying drawings showing preferred embodiments of the invention. The invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that the disclosure will fully convey the scope of the invention to those skilled in the art. The drawing are not necessarily drawn to scale but are configured to clearly illustrate the invention.

FIG. 1 schematically depicts a portion of an optical waveguide network 1 in an exemplary fiber to the location 'x' (FTTx). 'x' in the acronym represents the end location of the optical waveguide, for instance, FTTC is fiber to the curb. In this case, network 1 is a fiber to the premises (FTTP) application. FTTP architectures advantageously route at least one optical waveguide to the premises, thereby providing a high bandwidth connection to the subscriber. Applications to locations other than to the curb or premises are also possible. Downstream from a central office CO, network 1 includes a feeder link 2, a first 1:N splitter 3, a distribution link 4, a second 1:M splitter 5, and at least one drop link 6. In the present invention, drop link 6 comprises a preconnectorized fiber optic drop cable 10 (hereinafter preconnectorized cable) suitable for outdoor environments. Preconnectorized cable 10 effectively and economically streamlines the deployment and installation of optical waveguides into the last mile of the fiber optic network such as to the premises. Although, network 1 shows a simple configuration of one type of FTTx architecture, other networks can employ the present invention. Other networks may include other suitable components such as distribution closures, amplifiers, couplers, transducers, or the like. Likewise, other networks besides FTTx architectures can also benefit from the concepts of the present invention.

For explanatory purposes, FIG. 2 schematically illustrates two preconnectorized cables 10 and 10' being routed to a premises 20 using different exemplary techniques. Specifically, FIG. 2 shows first preconnectorized cable 10 being routed to premises 20 in an aerial application and second preconnectorized cable 10' being routed to premise 20 in a buried application. In the aerial application, a first end 10a of preconnectorized cable 10 is attached at a first interface device 12 located on pole 11 and a second end 10b of preconnectorized cable 10 is attached at interface device 14 located at the subscriber premises 20. In buried applications, the first and second ends of preconnectorized cable 10' are respectively connected to interface device 16 located inside pedestal 18 and interface device 14. The interface devices include at

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least one receptacle for making the optical connection with an end of preconnectorized cable 10.

FIGS. 3a-c show the various stages during the mating of an end of preconnectorized cable 10 with receptacle 30. Specifically, FIG. 3a shows receptacle 30 detached from preconnectorized cable 10. Moreover, preconnectorized cable 10 and receptacle 30 are depicted with their respective protective caps on. Protective cap 68 is used for shielding a connector assembly 52, and in particular, the end face of a connector ferrule 52b from the elements and/or damage. Specifically, installed protective cap 68 isolates connector ferrule 52b from the elements and prevents it from being damaged during transportation and handling. FIG. 3b shows protective cap 68 removed from the end of preconnectorized cable 10. Likewise, the respective cap of receptacle 30 is also removed. Preconnectorized cable 10 is positioned to engage the complementary portions of receptacle 30. Specifically, an alignment indicia 60c of preconnectorized cable 10 is positioned to its complementary indicia 30c of receptacle 30. FIG. 3c shows a mated connection between the preconnectorized cable 10 and receptacle 30, thereby making an optical connection therebetween. As readily apparent, no special equipment, training, or skill is required to make the optical connection. Thus, the labor cost of deploying the optical network to the premises is cost effective and efficient. In this case, the mating between the plug connector and the receptacle is secured using a threaded engagement, but other suitable means of securing the optical connection are possible. For instance, the securing means may use a quarter-turn lock, a quick release, a push-pull latch, or a bayonet configuration.

FIG. 4 depicts a perspective view of an assembled preconnectorized cable 10 having an optional toning portion. Preconnectorized cable 10 includes a fiber optic cable 40 (hereinafter cable 40) and an optical plug connector 50 mounted upon one end of cable 40. In this embodiment, cable 40 is a flat dielectric cable having a toning portion that is configured as a toning lobe 41 connected by a web portion. As shown, a portion of toning lobe 41 is separated and coiled before optical plug connector 50, thereby keeping it out of way. Optical plug connector 50 uses a connector assembly 52 of the SC type, but other types of connector assemblies such as LC, FC, ST, MT, and MT-RJ are contemplated by the present invention by using a suitable crimp housing.

As best shown in FIG. 6, cable 40 has an optical component 42, at least one strength component 44, a jacket 48, and toning lobe 41. In this cable, strength component 44 has two glass-reinforced plastic (grp) strength components and optical component 42 has an optical waveguide 46 disposed within a buffer tube 43. Cable 40 also includes strength members 45 to provide additional tensile strength. As used herein, the term "strength component" means the strength element has anti-buckling strength, while the term "strength member" means a strength element lacks anti-buckling strength. Furthermore, the term "tensile element" means either a strength component or a strength member. Strength members 45 allow cable 40 to have a smaller cross-sectional footprint because they allow strength components 44 to have smaller diameters since they will not provide all of the tensile strength to cable 40. In other words, the tensile load is carried by both strength components 44 and strength members 45. Moreover, using strength members 45 maintains a relatively flexible outdoor cable that is easier to handle. Of course, other cables may be used with the concepts of the present invention and other exemplary cables will be discussed herein. Moreover, suitable connector assemblies may be used with suitable cables according to the concepts of the present invention, thereby resulting in numerous cable/connector combinations.

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Cable 40 is an all-dielectric design except for the inclusion of a conductive wire 41a of toning lobe 41. Specifically, conductive wire 41a is by way of example a copper 24 gauge wire having a jacket portion 48a therearound. Jacket portion 48a is connected to jacket 48 by the web (not numbered) so that toning lobe 41 can easily separated from the remainder of the cable by tearing the web, thereby making it craft-friendly. As depicted, the web also includes a preferential tear portion (not numbered) for controlling the location of the tear in the web. Jacket 48 and jacket portion 48a are typically co-extruded using the same extrusion tooling. Conductive wire 41a is useful for locating the otherwise dielectric cable if it is buried. In other words, the craftsman can run a toning signal through conductive wire 41a to locate the cable if it is buried so it can be located and/or marked to prevent inadvertent damage.

FIG. 5 depicts an exploded view of preconnectorized cable 10 showing cable 40' as disclosed in U.S. Pat. No. 6,542,674 and plug connector 50. Cable 40' is similar to cable 40, but it does not include the toning lobe and both cables may use the same plug connector design. In this embodiment, plug connector 50 includes an industry standard SC type connector assembly 52 having a connector body 52a, a ferrule 52b in a ferrule holder (not numbered), a spring 52c, and a spring push 52d. Plug connector 50 also includes a crimp assembly (not numbered) that includes a crimp housing having at least one half-shell 55a and a crimp band 54, a shroud 60 having an O-ring 59, a coupling nut 64, a cable boot 66, a heat shrink tube 67, and a protective cap 68 secured to boot 66 by a wire assembly 69.

Generally speaking, most of the components of plug connector 50 are formed from a suitable polymer. Preferably, the polymer is a UV stabilized polymer such as ULTEM 2210 available from GE Plastics; however, other suitable materials are possible. For instance, stainless steel or any other suitable metal may be used for various components. Additionally, FIG. 7 shows a cross-sectional view of preconnectorized cable 10 taken along line 7-7 of FIG. 4.

As best shown in FIG. 6d, the crimp assembly includes crimp housing 55 and crimp band 54. Crimp housing 55 has two half-shells 55a that are held together by crimp band 54 when the preconnectorized cable is assembled. Although, the term half-shell is used, it is to be understood that it means suitable shells and includes shells that are greater than or less than half of the crimp housing. Crimp band 54 is preferably made from brass, but other suitable crimpable materials may be used. Crimp housing 55 is configured for securing connector assembly 52 as well as providing strain relief to cable 40'. This advantageously results in a relatively compact connector arrangement using fewer components. Moreover, the crimp assembly allows preconnectorized cable 10 to be assembled quickly and easily. Of course, other embodiments are possible according to the present invention. For instance, connector body 52a may be integrally molded into crimp housing 55 in a ST type configuration so that a twisting motion of the crimp housing secures the ST-type connector with a complementary mating receptacle.

FIGS. 6a-6d depict several steps during the process of attaching the crimp assembly to cable 40'. FIG. 6a shows cable 40' having strength members 45 (not visible) cut flush with the stripped back jacket 48, thereby exposing the two grp strength components 44 and optical component 42 from the end of cable 40'. FIG. 6b shows the inner surface of one half-shell 55a. In this case, only one half-shell 55a is illustrated since two symmetrical half-shells are used for both halves of crimp housing 55. In other embodiments there may be a first half-shell and a second half-shell, which are differ-

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ent. For instance, one half-shell may have two alignment pins, rather than each half-shell having a single alignment pin.

As shown in FIG. 6b, half-shell 55a includes a first end 55b for securing connector assembly 52 and a second end 55c that provides strain relief. A longitudinal axis A-A is formed between first end 55b and second end 55c near the center of crimp housing 55, through which half of a longitudinal passage is formed. When assembled, optical fiber 46 passes through the longitudinal passage and is held in a bore of ferrule 52b. Additionally, half-shell 55a includes a cable clamping portion 56 and a connector assembly clamping portion 57.

Cable clamping portion 56 has two outboard half-pipe passageways 56a and a central half-pipe passageway 56b that is generally disposed along longitudinal axis A-A. Half-pipe passageways 56a and 56b preferably include at least one rib 56c for securely clamping optical component 42 and strength components 44 after crimp band 54 is crimped, thereby completing the crimp assembly. Moreover, half-pipe passageways 56a and 56b are sized for the components of cable 40', but the passageways can be sized for different cable configurations.

Likewise, half-shell 55a has a connector assembly clamping portion 57 that is sized for attaching connector assembly 52. Specifically, connector assembly clamping portion 57 has a half-pipe passageway 57a that opens into and connects central half-pipe passageway 56b and a partially rectangular passageway 57b. Half-pipe passageway 57a is sized for securing spring push 52d and may include one or more ribs for that purpose. Rectangular passageway 57b holds a portion of connector body 52a therein and inhibits the rotation between connector assembly 52 and the crimp assembly. FIG. 6c depicts prepared cable 40' of FIG. 6a having connector assembly 52 attached and positioned in a first half-shell 55a. The alignment of the two half shells is accomplished by inserting pins 57c into complementary bores 57d of the two half-shells. FIG. 6d shows both half-shells 55a of crimp housing 55 disposed about cable 40' before crimp band 54 is installed thereover. Additionally, half-shells may include one or more bores 56d that lead to one of half-pipe passageways 56a or 56b. Bores 56d allow for inserting an adhesive or epoxy into the crimp housing 55, thereby providing a secure connection for strain relief.

As shown in FIG. 7, when fully assembled the crimp assembly fits into shroud 60. Additionally, crimp housing 55 is keyed to direct the insertion of the crimp assembly into shroud 60. In this case, half-shells 55a include planar surfaces 57e (FIG. 6d) on opposites sides of crimp housing 55 to inhibit relative rotation between crimp housing 55 and shroud 60. In other embodiments, the crimp assembly may be keyed to the shroud using other configurations such as a complementary protrusion/groove or the like.

Shroud 60 has a generally cylindrical shape with a first end 60a and a second end 60b. Shroud generally protects connector assembly 52 and in preferred embodiments also keys plug connector 50 with the respective mating receptacle 30. Moreover, shroud 60 includes a through passageway between first and second ends 60a and 60b. As discussed, the passageway of shroud 60 is keyed so that crimp housing 54 is inhibited from rotating when plug connector 50 is assembled. Additionally, the passageway has an internal shoulder (not numbered) that inhibits the crimp assembly from being inserted beyond a predetermined position.

As best shown in FIGS. 5a and 5b, first end 60a of shroud 60 includes at least one opening (not numbered) defined by shroud 60. The at least one opening extends from a medial portion of shroud 60 to first end 60a. In this case, shroud 60 includes a pair of openings on opposite sides of first end 60a,

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thereby defining alignment portions or fingers **61a, 61b**. In addition to aligning shroud **60** with receptacle during mating, alignment fingers **61a, 61b** may extend slightly beyond connector assembly **52**, thereby protecting the same. As shown in FIG. **5b**, alignment fingers **61a, 61b** have different shapes so plug connector **50** and receptacle **30** only mate in one orientation. In preferred embodiments, this orientation is marked on shroud **60** using alignment indicia **60c** so that the craftsman can quickly and easily mate preconnectorized cable **10** with receptacle **30**. In this case, alignment indicia **60c** is an arrow molded into the top alignment finger of shroud **60**, however, other suitable indicia may be used. As shown, the arrow is aligned with complimentary alignment indicia **30c** disposed on receptacle **30**, thereby allowing the craftsman to align indicia **60c, 30c** so that alignment fingers **61a, 61b** can be seated into receptacle **30**. Thereafter, the craftsman engages the external threads of coupling nut **64** with the complimentary internal threads of receptacle **30** to make the optical connection as shown in FIG. **3c**.

A medial portion of shroud **60** has a groove **62** for seating an O-ring **59**. O-ring **59** provides a weatherproof seal between plug connector **50** and receptacle **30** or protective cap **68**. The medial portion also includes a shoulder **60d** that provides a stop for coupling nut **64**. Coupling nut **64** has a passageway sized so that it fits over the second end **60b** of shroud **60** and easily rotates about the medial portion of shroud **60**. In other words, coupling nut **64** cannot move beyond shoulder **60d**, but coupling nut **64** is able to rotate with respect to shroud **60**. Second end **60b** of shroud **60** includes a stepped down portion having a relatively wide groove (not numbered). This stepped down portion and groove are used for securing heat shrink tubing **67**. Heat shrink tubing is used for weatherproofing the preconnectorized cable. Specifically, the stepped down portion and groove allow for the attachment of heat shrink tubing **67** to the second end **60b** of shroud **60**. The other end of heat shrink tubing **67** is attached to cable jacket **48**, thereby inhibiting water from entering plug connector **50**.

After the heat shrink tubing **67** is attached, boot **66** is slid over heat shrink tubing **67** and a portion of shroud **60**. Boot **66** is preferably formed from a flexible material such as KRAY-TON. Heat shrink tubing **67** and boot **66** generally inhibit kinking and provide bending strain relief to the cable near plug connector **50**. Boot **66** has a longitudinal passageway (not visible) with a stepped profile therethrough. The first end of the boot passageway is sized to fit over the second end of shroud **60** and heat shrink tubing **67**. The first end of the boot passageway has a stepped down portion sized for cable **40'** and the heat shrink tubing **67** and acts as stop for indicating that the boot is fully seated. After boot **66** is seated, coupling nut **64** is slid up to shoulder **60c** so that wire assembly **69** can be secured to boot **66**. Specifically, a first end of wire assembly **69** is positioned about groove **66a** on boot **66** and wire **69a** is secured thereto using a first wire crimp (not numbered). Thus, coupling nut **64** is captured between shoulder **60c** of shroud **60** and wire assembly **69** on boot **66**. This advantageously keeps coupling nut **64** in place by preventing it from sliding past wire assembly **69** down onto cable **40'**.

A second end of wire assembly **69** is secured to protective cap **68** using a second wire crimp (not numbered). Consequently, protective cap **68** is prevented from being lost or separated from preconnectorized cable **10**. In this embodiment, wire assembly **69** is attached to protective cap **68** at an eyelet **68a**. Eyelet **68a** is also useful for attaching a fish-tape so that preconnectorized cable **10** can be pulled through a duct. Protective cap **68** has internal threads for engaging the external threads of coupling nut **64**. Moreover, O-ring **59** provides a weatherproof seal between plug connector **50** and

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protective cap **68** when installed. When threadly engaged, protective cap **68** and coupling nut **64** may rotate with respect to the remainder of preconnectorized cable **10**, thus inhibiting torsional forces during pulling.

Preconnectorized cable **10** may have any suitable length desired, however, preconnectorized cable **10** can have standardized lengths. Moreover, preconnectorized cable **10** may include a length marking indicia for identifying its length. For instance, the length marking indicia may be a marking located on the cable such as a colored stripe or denoted in a print statement. Likewise, the length marking indicia may be a marking located on plug connector **50**. In one embodiment, length marking indicia may be denoted by a marking on coupling nut **64** or protective cap **68** such as a colored stripe. In any event, the length marking indicia should be easily visible so the craftsman may identify the preconnectorized cable length. For instance, a red marking indicia on coupling nut **64** denotes a length of about 50 feet while an orange marking indicia denotes a length of about 100 feet.

The described explanatory embodiment provides an optical connection that can be made in the field without any special tools, equipment, or training. Additionally, the optical connection is easily connected or disconnected by merely mating or unmating the ends of preconnectorized cable **10** with the respective receptacle by threadly engaging or disengaging coupling nut **64**. Thus, the preconnectorized cables of the present invention allow deployment of optical waveguides to the location 'x' in an easy and economical manner, thereby providing the end user with increased bandwidth. Furthermore, the concepts of the present invention can be practiced with other fiber optic cables, connectors and/or other preconnectorized cable configurations.

FIG. **8** is a cross-sectional view of another fiber optic cable **80** suitable with the concepts of the present invention. Cable **80** is an explanatory figure eight cable design having a messenger section **82** and a carrier section **84** connected by a web **83**. Messenger section **82** includes at least one strength component **86** having anti-buckling strength and tensile strength for carrying a load. Strength component **86** can be formed from any suitable material such as dielectrics or conductors, moreover, a plurality of strength components **86** may be stranded together as shown. In this cable, carrier section **84** includes an optical component that includes at least one optical waveguide **81** and a buffer tube **85**, and generally excludes strength components and strength members. However, preconnectorized cables of the present invention may use figure eight cables having strength components and/or strength members in the carrier section. The messenger and carrier sections **82, 84** includes a common cable jacket **89**. Common jacket **89** includes a messenger jacket **89a** and a carrier jacket **89**. Additionally, carrier section **84** also includes at least one ripcord **87** for accessing optical waveguide **81**.

A preconnectorized cable employing cable **80** uses a design similar to preconnectorized cable **10**, but some of the components are different due to the figure eight design of cable **80**. Specifically, cable **80** requires a different crimp housing than used for cables **40** or **40'**. FIG. **9** illustrates a half-shell **95a** that is suitable for using as a portion of the crimp housing for preconnectorizing cable **80**. Generally speaking, half-shell **95a** has the same outer dimensions as half-shell **55a** so by merely substituting crimp housings different cable designs may be used with plug connector **50**. Like crimp housing **55**, crimp housing **95** uses two symmetrical half-shells **95a**, thus only one half-shell requires illustration. In this case, passageway **96b** is not symmetric about longitudinal axis A-A. Instead, passageway **96a** has a non-symmetrical curvilinear path between first end **95b** and sec-

ond end **95c** about longitudinal axis A-A. Furthermore, embodiments of the present invention may use crimp housings having other configurations for different cables.

FIG. 10 illustrates fiber optic cable **80** having an end prepared for connectorization. Specifically, a portion of jacket is stripped back, thereby exposing strength component **86**, buffer tube **85**, and optical waveguide **81**. Next, connector assembly **52** is attached to optical waveguide **81** forming a subassembly. Thereafter, the subassembly is placed into the proper portions of half-shell **95a**. Like half-shell **55**, half-shell **95a** includes a cable clamping portion **96** and a connector assembly clamping portion **97**. Crimp housing **95** (not shown) is then formed about a portion of the subassembly by placing a second half-shell **95a** onto the first half-shell **95a**.

Specifically, half-shell **95a** includes a first end **95b** for securing connector assembly **52** and a second end **95c** that provides strain relief. A longitudinal axis A-A is formed between first end **95b** and second end **95c** near the center of the crimp housing. A through longitudinal passage is formed between first ends **95b** and second ends **95c** of crimp housing **95**; however, the passageway is not generally symmetrical about longitudinal axis A-A. When assembled, optical fiber **81** passes through the longitudinal passage and is held in a bore of ferrule **52b**. Cable clamping portion **96** has a single half-pipe passageway **96a** and a curvilinear half-pipe passageway **96b**. Half-pipe passageways **96a** and **96b** preferably include a plurality of ribs **96c** for securely clamping buffer tube **85** and strength component **86** after crimp band **54** is crimped about crimp housing **95**, thereby completing the crimp assembly.

Likewise, half-shell **95a** has a connector assembly clamping portion **97** that is sized for attaching connector assembly **52**. Specifically, connector assembly clamping portion **97** has a half-pipe passageway **97a** that opens into and connects curvilinear half-pipe passageway **96b** and a partially rectangular passageway **97b**. Half-pipe passageway **97a** is sized for securing spring push **52d** and may include one or more ribs for that purpose. Rectangular passageway **97b** holds a portion of connector body **52a** therein and inhibits the rotation between connector assembly **52** and the crimp assembly. The alignment of the two half shells **95a** is accomplished by inserting pins **97c** into complementary bores **97d** of the two half-shells. Additionally, half-shells **95a** may include one or more bores **96d** that lead to one of half-pipe passageways for inserting an adhesive or epoxy into the crimp housing.

Preconnectorized cables of the present invention can also terminate more than one optical waveguide. A plurality of optical waveguide can be arranged loosely, disposed in a ribbon, or bundlized. For instance, FIG. 11 depicts a cable **40** having more than one optical waveguide therein. As shown, a crimp housing **114** is suitable for securing more than one connector assembly **112**. As depicted in FIG. 12, half-shell **114a** has two connector assembly clamping portions **117**. Moreover, the half-shells of crimp housing **114** are non-symmetrical since half-shell **114a** has a bore **117a** and the complementary half-shell (not shown) would have an alignment pin. Furthermore, crimp housings of the present invention may hold one or more multi-fiber ferrules.

Likewise, a variety of different cables can be used with the present invention. For instance, FIGS. 13a-13n depict suitable cables **130a-130n** having at least one strength component or strength member **134**, at least one optical waveguide **136**, and a cable jacket **138**. Cables **130a-130n** will be briefly described. Additionally, all of the disclosures of the below mentioned patents and patent applications are incorporated herein by reference.

FIG. 13a shows a cable **130a** that is similar to cable **40** that has a toning portion **131a**. However, among other features, cable **130a** does not include strength members **45** that lack anti-buckling strength. However, there are several possible variations of this configuration such as a tubeless design with or without the inclusion of strength members. Additionally, optical waveguide **136** is a portion of an optical fiber ribbon, but other suitable configurations such as tight-buffered optical fiber may be used. FIG. 13b is another similar cable design having a toning portion **131b**, but jacket **138** has a medial lobe surrounding a tube that houses optical waveguides **136**, which are disposed in a bundle. Other suitable cable designs may also include a toning portion that can be configured as a separate lobe connected by a web or integrated into a cable body. FIG. 13c shows a round cable **130c** as disclosed in U.S. patent application Ser. No. 09/822,528 and Ser. No. 09/822,529 both filed on Mar. 30, 2001. Additionally, optical waveguide **136** has a buffer layer (not numbered) for protection. FIG. 13d depicts a variation of the strength component **134** of cable **130c** for a flat drop cable.

FIG. 13e is a round cable **130e** having a plurality of strength members **134** such as aramid fibers or fiberglass rovings. As shown in FIGS. 14a and 14b, strength members **134** of cable **130e** are secured to plug connector **50** by being captured between an outer barrel **55o** of crimp housing **55** and the inner diameter of crimp band **54** during crimping. Specifically, FIG. 14a shows a cable **130e** prepared for connectorization and FIG. 14b shows strength members **134** being positioned about outer barrel **55o** before installing crimp band **54**. Of course other techniques are possible for securing strength members **134**, but using this technique allows one configuration of crimp housing **55** to accommodate several different types of cables. Cable **130f** is a variation of cable **130e** having a generally flat shape. Thus, part of the passageway through the boot of the plug connector **50** should conform with the cable profile, thereby allowing the boot to be slid onto the cable.

FIG. 13g depicts yet another cable **130g** as disclosed in U.S. Pat. No. 6,256,438. In this cable, strength component **134** is an armor tube that houses optical waveguides **136** and water-swellaable element **137** such as a water-swellaable yarn. FIG. 13h shows another figure-eight cable as disclosed in U.S. Pat. No. 6,356,690. Cable **130h** includes strength components **134** in both the messenger and carrier sections. The primary strength is provided by the strength component of the messenger section, but the strength components of the carrier section generally inhibit shrinkback of carrier jacket **138b** when the two sections are separated. Moreover, strength components **134** in the carrier section are generally located along plane A-A. FIG. 13i shows cable **130i**, which is another variation of a figure-eight cable. In this cable, a slotted core **135** is used for holding optical ribbons in a plurality of stacks, but other configurations are possible. Slotted core **135** is wrapped with a water-swellaable element **137** such as a tape, which is secured with one or more binder threads before jacket is extruded thereover.

FIG. 13j shows cable **130j** as disclosed in U.S. Pat. No. 6,621,964. Cable **130j** includes two non-stranded strength components **134** with optical waveguides **136** and water-swellaable components **137** surrounded by jacket **138**. FIG. 13k illustrates cable **130k** as also disclosed in U.S. Pat. No. 6,621,964. Cable **130k** has inner and outer components that may be strength components **134** that house at least one optical waveguide **136** generally surrounded by a jacket **138**. FIG. 13l shows cable **130l** as disclosed in U.S. Pat. No. 6,618,526. Cable **130l** has two strength components **134** that

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share two or more interfaces with a retention area therebetween that houses optical waveguide 136.

FIGS. 13*m* and 13*n* show cables 130*m* and 130*n* having a dry insert 131 as disclosed in U.S. patent application Ser. No. 10/326,022 filed on Dec. 19, 2002 and Ser. No. 10/661,204 filed on Sep. 12, 2003. Additionally, cables 13*m* and 13*n* are tubeless cable designs. In other words, the craftsman does not have to open a buffer tube to access the optical waveguides. Cable 130*m* includes optical waveguides 136 generally disposed within dry insert 131, and one or more binder threads that secure dry insert 131, two strength components 134, and jacket 138. Cable 130*m* also has a pair of ripcords 133 disposed about 180 degrees apart. Cable jacket 138 includes a plurality of ears 139 that are generally disposed to indicate the location of ripcords 133 to the craftsman. FIG. 13*n* shows a figure-eight cable 130*n* that is similar to cable 130*m*, except it includes a messenger section connected by a web. Likewise, other cable design may use a dry insert and/or have a tubeless configuration. The illustrated cables may also include other components, configurations, and/or different materials. For instance cables can include components such as armor layers, ripcords, water-swellable yarns, tapes, or powders. Optical waveguide can also be loose, ribbonized, or have buffer layers.

Additionally, the preconnectorized cables according to the present invention may also have electrical power components that are connected and disconnected through the plug connector. FIGS. 15*a* and 15*b* depict cables 150*a* and 150*b* that are suitable for carrying electrical power. Cable 150*a* has insulated electrical wires 151 located in outboard lobes of jacket 138. Cable 150*b* also includes electrical wires 151 on the outboard portions surrounded by jacket 138 having preferential tear portions 138*c*. Electrical wires 151 are also multi-functional since they act as strength components in these cable designs. Electrical wires 151 may be any suitable electrical conductor such as copper wires or copper clad steel. In the preconnectorized cable, electrical wires 151 would be electrically connected with respective conductive terminals of the plug connector that are suitable for mating with complementary electrical terminals in the receptacle. For instance, electrical wires 151 may be in electrical communication with a portion of a conductive terminal. For instance, the electrical terminal may run from electrical wire 151 in the half shell to the connector assembly 52 or adjacent to fingers 61*a*, 61*b*; however, other suitable configurations are possible.

Many modifications and other embodiments of the present invention, within the scope of the appended claims, will become apparent to a skilled artisan. Additionally, the present invention can include other suitable configurations, hybrid designs, structures and/or equipment. Therefore, it is to be understood that the invention is not limited to the specific embodiments disclosed herein and that modifications and other embodiments may be made within the scope of the appended claims. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation. The invention has been described with reference to drop cables having FTTx applications, but the inventive concepts of the present invention are applicable to other suitable applications.

That which is claimed:

1. A preconnectorized cable, comprising:

a cable comprising:

- at least one optical waveguide;
- a plurality of tensile elements; and
- a cable jacket; and

at least one plug connector, the at least one plug connector being attached to an end of the cable, thereby connect-

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torizing the at least one optical waveguide, the at least one plug connector comprising:

at least two shells, the at least two shells having a longitudinal passageway for passing the at least one optical waveguide therethrough, at least one cable clamping portion, and a connector assembly clamping portion comprising a partial rectangular passageway, wherein the at least one cable clamping portion secures the at least one of the plurality of tensile elements; and

a connector assembly, the connector assembly includes a connector body and a ferrule, wherein a portion of the connector assembly is secured in the connector assembly clamping portion of the at least two shells.

2. The preconnectorized cable of claim 1, at least one of the plurality of tensile elements being a strength component.

3. The preconnectorized cable of claim 2, the strength component being a dielectric material.

4. The preconnectorized cable of claim 1, the cable further including a toning portion having a toning lobe connected by a web, wherein the web can be torn for separating the toning lobe.

5. The preconnectorized cable of claim 1, one of the plurality of tensile elements being multifunctional so as to provide tensile strength and waterblocking functions.

6. The preconnectorized cable of claim 1, further comprising a shroud, wherein a portion of the at least two shells is disposed within the shroud and the shroud has a keyed passageway for inhibiting rotation between the shroud and the at least two shells.

7. The preconnectorized cable of claim 1, further including a crimp band for holding the at least two shells together.

8. The preconnectorized cable of claim 1, the at least one plug connector further comprising a shroud having a first end and a second end, and a coupling nut for removably attaching the at least one plug connector.

9. The preconnectorized cable of claim 8, the shroud defining a pair of openings on opposite sides of the first end, the opening extending lengthwise from a medial portion of the shroud to the first end of the shroud, wherein the ferrule is accessible within the first end of the shroud.

10. The preconnectorized cable of claim 8, further comprising a heat shrink tube for weatherproofing the preconnectorized outdoor cable, the heat shrink tube being disposed about the second end of the shroud and a portion of the cable jacket.

11. The preconnectorized cable of claim 8, further comprising an O-ring disposed on the shroud for weatherproofing the at least one plug connector.

12. The preconnectorized cable of claim 1, the at least one plug connector further comprising a shroud having a first end and a second end, wherein the shroud has at least one alignment indicia for indicating a mating orientation.

13. The preconnectorized cable of claim 1, the at least one plug connector further comprising a shroud having a first end and a second end, the shroud includes a first finger and a second finger for mating, wherein the first finger and the second finger have different cross-sectional shapes for keying the plug connector.

14. The preconnectorized cable of claim 1, further comprising a heat shrink tube for weatherproofing the preconnectorized outdoor cable, the heat shrink tube being disposed over a portion of the at least one plug connector and a portion of the cable jacket.

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15. The preconnectorized cable of claim 1, the at least one plug connector having a protective cap and a retention wire, wherein the protective cap is attached to the at least one plug connector by a retention wire.

16. The preconnectorized cable of claim 1, the cable further including at least one component for blocking the migration of water.

17. The preconnectorized cable of claim 1, the at least one cable clamping portion securing at least one of the plurality of tensile elements between an outer barrel formed by the at least two shells and a crimp band.

18. The preconnectorized cable of claim 1, further including a shroud, wherein a portion of the at least two shells is disposed within the shroud.

19. The preconnectorized cable of claim 1, wherein the at least two shells are at least partially disposed within a shroud, the shroud includes a first finger and a second finger for mating with a complementary receptacle, wherein the first finger and the second finger are disposed about 180 degrees apart and have different cross-sectional shapes for keying the plug connector with the complementary receptacle.

20. The preconnectorized cable of claim 1, the at least one plug connector further including a protective cap having an eyelet.

21. The preconnectorized cable of claim 1, a plurality of the components of the at least one plug connector being formed from a UV stabilized material.

22. A preconnectorized cable, comprising:

a cable comprising:

at least one optical waveguide;
a plurality of tensile elements; and
a cable jacket; and

at least one plug connector, the at least one plug connector being attached to an end of the cable, thereby connectorizing the at least one optical waveguide, the at least one plug connector comprising:

a connector assembly comprising a connector body and a ferrule; and

a shroud comprising a first end and a second end, wherein the first end extends slightly beyond the connector assembly for protecting the ferrule and the shroud keys the plug connector so it only mates in one orientation with a complimentary receptacle.

23. The preconnectorized cable of claim 22, comprising at least two shells, the at least two shells having a longitudinal passageway for passing the at least one optical waveguide therethrough, at least one cable clamping portion, and a connector assembly clamping portion, wherein the at least one cable clamping portion secures the at least one of the plurality of tensile elements and a portion of the connector assembly is secured in the connector assembly clamping portion.

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24. A preconnectorized cable, comprising:

a cable comprising:

at least one optical waveguide;
a plurality of tensile elements; and
a cable jacket; and

at least one plug connector, the at least one plug connector being attached to an end of the cable, thereby connectorizing the at least one optical waveguide, the at least one plug connector comprising:

a connector assembly comprising a connector body and a ferrule; and

a shroud comprising a first end and a second end, wherein the first end extends slightly beyond the connector assembly for protecting the ferrule and the shroud has at least one opening for keying the plug connector so it only mates in one orientation with a complimentary receptacle; and

a coupling nut having a passageway sized to fit over the second end of shroud and rotates about a medial portion the shroud for mating with the complimentary receptacle.

25. The preconnectorized cable of claim 24, the coupling nut having a securing means comprising a quarter-turn lock.

26. The preconnectorized cable of claim 22, further comprising a securing means comprising a quarter-turn lock.

27. The preconnectorized cable of claim 1, the connector assembly being a SC type.

28. The preconnectorized cable of claim 22, the connector assembly being a SC type.

29. The preconnectorized cable of claim 24, the connector assembly being a SC type.

30. The preconnectorized cable of claim 22, a plurality of the components of the at least one plug connector being formed from a UV stabilized material.

31. The preconnectorized cable of claim 24, a plurality of the components of the at least one plug connector being formed from a UV stabilized material.

32. The preconnectorized cable of claim 22, further comprising a protective cap.

33. The preconnectorized cable of claim 24, further comprising a protective cap.

34. The preconnectorized cable of claim 24, comprising at least two shells, the at least two shells having a longitudinal passageway for passing the at least one optical waveguide therethrough, at least one cable clamping portion, and a connector assembly clamping portion, wherein the at least one cable clamping portion secures the at least one of the plurality of tensile elements and a portion of the connector assembly is secured in the connector assembly clamping portion.

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